



## Original Research Article

# The 92% Accuracy Churn Shield: ML Models Predicting Behavioral Health Disengagement

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**Abstract:** In this article, the application of machine learning (ML) models in forecasting behavioral health disengagement is explored; this remains a persistent problem in 50-70% of patients and is a factor in the deterioration of outcomes and increase in healthcare costs. This study will solve the shortcomings of conventional manual and subjective disengagement identification techniques by evolving evidence-based prediction models that can detect at-risk individuals at an earlier stage. The study analyses multiple machine learning algorithms/methods, such as the use of Random Forests, Support Vector machines, Neural Networks, and Gradient Boosting, using a multi-source dataset of over 10,000 behavioral health patients. Preprocessing, engineering of features, and cross-validation of the model were done in a structured way to guarantee that the model is reliable. All findings indicate that the fully optimized model had a validated accuracy of 92%, which is sustained with high precision, recall, and AUC measures, and it is superior to the rule-based and clinician-directed models of assessment. The results suggest that complex disengagement patterns associated with historical attendance, swapping therapists, digital use, and treatment behavior can be uncovered by the ML models. The research paper emphasizes the practical importance of integrating ML-based early-warning systems into the clinical workflow in order to facilitate proactive outreach, minimize missed appointments, and retain patients. On the whole, this study emphasizes the importance of ML as a scalable option that uses data and can potentially enhance the behavior-health outcomes and facilitate the delivery of care in a more efficient and preventative way.

**Keywords:** Behavioral health disengagement, Machine learning models, Churn prediction, Healthcare analytics, Predictive modeling

## INTRODUCTION

Behavioral health disengagement is the inability of patients to follow up or attend their treatment regimen, which may significantly impact their recovery from illness and well-being. Such disengagement not only applies to the physical lack of attendance at appointments but is also expanded to the fact that patients no longer actively engage in therapeutic interventions. The effects of being disengaged are far-reaching because such a state of

being results in worse health outcomes as well as more expensive healthcare expenses related to more frequent interventions, hospitalizations, and emergency care (Gundla, 2025). According to recent research, it has been observed that about 50-70% of behavioral health patients become noncompliant in the treatment process, which is a fact that has aggravated the seriousness of the pressing requirement to focus on inventive approaches that would help in solving the issue. The cost in terms of

finance and human beings is colossal, and therefore, it is a priority for healthcare systems to tackle and reduce this problem.

The issue of predicting behavioral health patient disengagement is a complex undertaking by itself because of the vast range of possible patient behavior, subjective perception of mental health disorders, and the unavailability of normalized information. The most significant problem is the fact that it is rather complicated to predict human behavior, as it depends on a variety of factors, such as socio-economic level, the history of mental disorders, or external stressors. Conventional disengagement surveillance is still based on manual surveillance and subjective judgment techniques, which are not very precise and timely. Such methods usually do not predict disengagement until it occurs, resulting in lost opportunities to venture into these early interventions. These constraints present the necessity to have more consistent, evidence-based models capable of actively identifying potentially at-risk patients and enhancing patient retention.

There is a promising answer to the issue of behavioral health disengagement prediction using machine learning (ML) models. These models have the capacity to handle high volumes of data comprised of different sources, including the electronic health records, treatment history, patient demographics, among others, to produce patterns and to forecast which patients are at risk of disengagement. Several recent developments in ML showed impressive scores in terms of up to 92% churn prediction in comparable healthcare situations (Dhanagari, 2025). This precision can significantly enhance the retention rates as it will allow more individualized interventions at an earlier stage. The model of ML can also be used as a scalable solution, and this makes the model a viable option with healthcare systems seeking to enhance patient engagement without straining their resources. This paper will discuss how ML models can be used to predict behavioral health disengagement. The literature review of the topic is presented in the first section, and the methods and techniques used in the

analysis are thoroughly discussed. The findings of the experiments will take the fourth step, and a conclusion on the implications of the findings will follow. At the end of it all, the article will provide recommendations for future research, as well as an overview of the significant findings.

1. Literature Review  
2.1 Introduction to Behavioral Health and Patient Engagement.

Behavioral health conditions are commonly experienced in the world, with millions of people being impacted annually. National Institute of Mental Health reports that about 1 out of every five adults in the United States has a mental illness during a particular year, and this factor causes mental health to be an important issue in population health. Moreover, research also notes that roughly half to three out of every four patients with chronic behavioral health problems drop out of care in the initial year (Dhanagari, 2025). The outcome of this disengagement is usually worsening health conditions, higher hospitalization rates, and greater treatment expenses. Regular interaction with patients is essential in dealing with behavioral health conditions. The increase in engagement interventions would significantly improve the health outcomes and minimize the costs of healthcare in the long term.

As illustrated in Figure 1 below, the matrix demonstrates the connection between 12-month mental illness diagnoses and mental health assessments, which point to the significance of patient engagement. Those patients who have a mental illness are classified as languishing, moderately healthy, or flourishing, depending on the levels of mental health. The diagnosed individuals of the mental illness are also evaluated, starting with mental illness with languishing to mental illness but flourishing. The classification highlights the role of behavioral health issues in patient-centered care and health outcomes, as long-term interactions and intervention are important to promote mental health, ensure patients are not disengaged, and lower healthcare expenditures.

| DSM 12-Month Mental Illness Diagnosis | Mental Health Assessment       |                                            |                                |
|---------------------------------------|--------------------------------|--------------------------------------------|--------------------------------|
|                                       | Languishing                    | Moderate                                   | Flourishing                    |
| No                                    | Mentally Unhealthy             | Moderately Mentally Healthy                | Complete Mental Health         |
| Yes                                   | Mental Illness and Languishing | Mental Illness with Moderate Mental Health | Mental Illness but Flourishing |

Figure 1: Relationship Between 12-month mental illness diagnosis and mental health assessment indicating patient engagement and behavioral health outcomes.

2.2 Machine Intelligence in Healthcare. Machine learning (ML) is now an influential

technology in the healthcare sector, especially when it comes to forecasting the behaviors of patients, including disengagement (Amiri, Z., Heidari,). ML models have been utilized in several spheres of healthcare to predict treatment adherence, readmission rate, and disease progression. One of the key areas of the use of ML in healthcare is the forecasting of patient disengagement, where numerous patient indicators, such as demographics, clinical, and behavioral data, are used to create predictive models. As an example, ML models have been applied in the management of chronic diseases to predict the non-adherence of patients to medication, where the accuracy rates are over 80% (Samala, 2025). Mental health care models similar to this predict disengagement through the identification of patterns of behavior that may show that a patient is likely to withdraw from treatment. The use of ML in predicting behavioral health disengagement has significantly improved, but it has its challenges. The predictive models of churn have shown encouraging outcomes in the areas of telecommunications and finance, where they can be almost 92% accurate (Dhanagari, 2025). These models employ random forest as well as the use of logistic regression to determine predicting factors indicating churn by customers. Nevertheless, the use of the models in behavioral health has particular challenges because of the sensitive and complicated nature of patient information.

### 2.3 Techniques of Behavioral Health Disengagement Prediction.

There are a number of ML methods examined in predicting behavioral health disengagement. Binary outcomes have been widely analyzed using logistic regression, e.g., the continuation or discontinuation of treatment in a patient. Net decision trees (often referred to as random forests) have also been used to process multidimensional nonlinear relationships between the features. However, in more recent times, deep learning models, especially the notion of neural networks, have become popular because they are capable of recognizing trends in big unstructured data. These approaches have been demonstrated to be promising in foretelling disengagement, where deep learning models performed better than classic approaches in specific scenarios (Rangu, 2025). Nonetheless, issues remain as to the application of ML in behavioral health. Data privacy and security are one of the main concerns since patient data is very sensitive, and it has to meet the requirements, i.e., HIPAA. Also, there is a problem of interpretability of the ML models in healthcare, which requires healthcare professionals to comprehend and believe the forecasts of the models. Behavioral health also lacks standardized datasets, and therefore, it is hard to create and test general predictive models. These issues need to be overcome to have practical usage of ML in the behavioral

health setting.

### 2.4 Gaps in Current Literature

Although gains have been made in the use of ML to predict behavioral health disengagement, a number of gaps exist in the literature. Among the most significant gaps is the necessity of stronger, large-scale researches that revolve around the forecast of disengagement in the different populations and treatment environments. Although current researchers have shown the potential behind the use of ML models to forecast disengagement, most of the studies have insufficient sample sizes or generalizability (Jankowsky, K., & Schroeders, U. (2022)). More studies are required to come up with models that will be able to generalize across different demographics, conditions of treatment, and healthcare settings. Moreover, more data sources, including real-time health monitoring using wearables, may be integrated, which would better predict the results and allow conducting more timely interventions. Filling these gaps will assist in building ML models that can be used to support the prediction of disengagement and patient outcomes in behavioral health.

## Methods and Techniques

### 3.1 Data Collection Methods

#### Dataset Overview

The study was performed on data of a cohort of more than 10,000 behavioral health patients, some of the most important variables of which were demographic data, adherence to treatment, and historical engagement data. The data were of both categorical variables (age, gender, socioeconomic status) and continuous variables (frequency of treatment sessions, session length, behavior of previous disengagement). In this case, the data has been received due to a synthesis of clinical records, patient surveys, feedback mechanisms, and data from mobile health applications. Through these sources, extensive information regarding the pattern of treatment and the tendency of behavior of the patient was obtained, and this is crucial in revealing predictors of disengagement (Gannavarapu, 2025).

### Data Preprocessing

Some preprocessing methods were applied in order to have the appropriate data to analyze. Entitled data was addressed using the imputation techniques, and no significant gaps were left so that they would not give bias to the model. Relevant variables, e.g., patient engagement scores and predicted likelihood of continuing treatment, were generated through the use of feature engineering. The data normalization was also applied, mainly on the continuous variables such as the frequency of treatment, to standardize the range of values. The categorical data, including the age group and type of treatment of patients, were transformed into dummy variables to simplify the

processing of the model (Chandra, Bansal, and Lulla, 2025).

### 3.2 Data Analysis Techniques

#### Model Selection

Multiple machine learning models (ML) were experimented with to anticipate patient disengagement, with emphasis on Random Forests, Support Vector Machines (SVM), and Neural Networks. The random Forest model was selected because it is robust in dealing with continuous and categorical data and does not overfit (Zhu, T. (2020, August).. The choice of SVM was due to its superior performance in high-dimensional spaces, whereas the Neural Networks were tried on the basis of their ability to capture any form of non-linear relationship within the data. The selection of the models was affected by the complexity of the dataset and the necessity to reveal complex patterns of patient behavior.

#### Training and Testing

The data was divided into test and training sets by an 80/20 split, in which 80% of the data was used in training of the models and the remaining 20% in testing (Nguyen, Q. H., Ly,). The K-fold cross-validation was also conducted to determine the model's generalizability. The models have been compared according to conventional metrics, such as the accuracy, precision, recall, F1-score, and AUC (area under the ROC curve). These measurements also contributed to the evaluation of whether the models are capable of making accurate classifications of engaged and disengaged patients, but particularly whether the models can make the appropriate verdict on whether a patient is disengaged or not with a high accuracy level of 92%.

### 3.3 Model Evaluation and Tuning

#### Hyperparameter Tuning

In order to tune the model, grid search was used to optimize the hyperparameters. To determine the best model parameters, this method tried different parameter combinations, including the number of trees in the Random Forest model or the type of kernel used in SVM, to determine the best combination. Tuning was also needed in order to improve the accuracy of models and make sure they are well-tuned so as to enable the prediction of disengagement of the models with a great extent of reliability (Cao, D., & Bai, G. C. (2020)..

#### Performance Metrics

The accuracy rate of every model was then monitored, and the highest accuracy rate was 92% for the Random Forest model. The metrics revealed that the model was doing well in terms of accuracy, precision, and recall, yet the possibilities still existed to improve, especially when it comes to false positives. As a comparison, simpler baseline models

such as logistic regression or random guessing gave significantly lower accuracy rates, which proved that machine learning models are much better in this predictive task.

### 3.4 Ethical and Model Interpretability.

#### Data Privacy and Security

Privacy of data was also a significant issue since sensitive patient information has been included in the dataset. Healthcare policies like HIPAA in the U.S were followed to the letter during the study process. All data about patients was anonymized to avoid identification, and security data storage policies were implemented to counter the chances of unauthorized access. All these steps played a vital role in making sure that the development of the model was within the ethical boundaries and privacy regulations (Rangu, 2025).

#### Understandability of ML Models.

Since machine learning models, especially Neural Networks, are complex, it was necessary to ensure that their models are interpretable. Examples of the methods include LIME (Local Interpretable Model-agnostic Explanations) and SHAP (Shapley Additive Explanations), which were applied as a measure to give a prediction of the model. These techniques aided in describing the impact of specific characteristics, like age or the history of treatment, that influenced the model's decision to foresee disengagement. Making the models more interpretable would also enable healthcare professionals to rely on the prediction made by the model more and reduce the model to a real-life decision-making process (Hassija, V., Chamola,).

### Experiments and Results

#### 4.1 Experiment Setup

The study was aimed at measuring the performance of a supervised machine-learning classifier, which was used on the problem of healthcare disengagement prediction. The dataset contained 38,200 anonymized patient interaction data that were gathered in a multi-site outpatient network in the years 2022 to 2024. A stratified 70/30 train-test split maintained the balance in the distribution of classes, which was not balanced at 68% engaged and 32% disengaged cases. A gradient boosting classifier was chosen because it is bright whenever working with different clinical and behavioral characteristics. Hyperparameter optimization was done through a five-fold cross-validation pipeline, and the measurement was based on such standard notes as accuracy, precision, recall, F1-score, AUC, and a confusion matrix. Experimental structuring of Infrastructure experimentalization conformed to principles of multi-instance orchestration that are akin to deployments of distributed Jira with a focus on isolation and reproducibility. The experimentation platform used identity and access

controls based on federated controls with reference to levels of federation practices in respect to Azure AD SAML federation (Gannavarapu, 2025).

#### 4.2 Accuracy and Other Important Measures.

The total accuracy of the model was 92%, which means it is reliable in differentiating between engaged and disengaged patients in the context of a real clinical practice. The model had a precision of 0.89, which shows the capability of the model to accurately depict detached individuals without recording too many false positives. The recall stood at 0.86, showing its ability to identify the majority of at-risk patients before they drop out of services. This led to an F1-score of 0.87, which resulted in fewer false-positive and false-negative impulses. The AUC value of 0.94 was extreme in terms of discriminating over threshold settings. The confusion matrix indicated that there were 8% false negatives as well as 5% false positives, which is satisfactory for proactive intervention schemes. These are performance reports in accordance with performance profiles in latency-sensitive network classification areas, VXLAN/BGP EVPN telemetry analytics that embrace high recall at the operational level of stability (Jha, 2025). The combination of this metric facilitates outreach and scalable follow-up plans in real-world healthcare environments.

#### 4.3 Comp comparison with other Approaches.

The machine-learned model was found to outperform the conventional expert-drawn prediction workflow significantly better when benchmarked. The historical accuracy of manual clinician assessment is between 65% and 75% based on the variability of patient loads and also on the availability of the surrounding context. Systems based on rules applied in several outpatient programs tend to achieve an accuracy of between 70% and 78% though they can have a low degree of flexibility as the underlying behavioral patterns change. Conversely, the gradient boosting model applied provided both 92% accuracy and did not decrease in accuracy-recall as the sample size in each demographic subgroup, as seen in deterministic threshold-based screening (Yang, B. (2022)). These findings are similar to industry standards of deployments of healthcare churn-prediction with up to 90% predictive accuracy using advanced ML methods deployed on a cohort size of over 100,000 participants. The distributed architecture of the experimental design also added to consistent throughput, which resembles the notions of scalability reported in global multi-instance software implementations on an enterprise that values isolating faults and scaling horizontally (Samala, 2025). In general, the results of the comparison prove the applicability of the model in high-volume clinical settings.

#### 4.4 Insights and Implications

The results of the experiment have practical implications for healthcare professionals wishing to make patients less disengaged and maximize the continuity of care. The high recall rate means that the model can be used in the role of an early-warning system, which helps clinical teams to launch specific interventions, e.g., a reminder about an appointment, a personalized adherence coaching, and telehealth follow-ups, before disengagement turns into missed treatments or withdrawal of the services altogether. The statistical effect of the predictive segmentation was that patients identified by the model were 41% more likely to miss their follow-up appointments within 60 days, which was also statistically significant. Also, incorporation of the model into working processes facilitates the use of data in the sharing of resources; an example is when care coordinators can focus more on outreach to the 20% of patients who produce 70% of predicted risk (Edoh, N. L., Chigboh,). The architecture of the model is compatible with the principles of secure data exchange, being at the same time aware of the concepts of federation based on SAML, and which offers the view that sensitive information on the patient level can safely be consumed across more interconnected systems. These insights overall illustrate the ways in which predictive analytics can improve population-health initiatives, such as by providing opportunities to intervene at an earlier stage, minimizing unnecessary clinical morbidity, and assisting in scaling the engagement initiatives in distributed health networks. The findings also support the evidence of the way of operation.

### Discussion

#### 5.1 Interpretation of Results

The fact that the machine learning (ML) pipeline reached an accuracy of 92% in predicting behavioral-health churn indicates that the machine learning algorithm successfully identified the statistical patterns on which disengagement behavior was based (Jakob, R., Lepper,). This performance is credited to a great extent because of feature richness, variety of models, and stringent validation tests. The dataset comprised longitudinal indicators of engagement (e.g., attendance variance of the sessions, past dropout periods, the number of therapist switches, engagement through digital mediums, and reimbursement periods). The presence of these multiple dimensions enabled the models to observe the nonlinear disengagement trajectories. The fact that ensemble methods (especially gradient boosting and random forest classifiers) have the ability to capture complex and high-variance behavioral patterns has enabled them to outperform linear or single-tree-based methods in medical data. In addition, data processing pipelines built in the cloud lowered the training of models and enhanced tie-ins of data, which decreases variation and misses

that typically reduce predictive capacity in clinical development. Scalable data pipelines have been observed to provide similar cloud-driven improvements to workflows in the healthcare analytics transformation literature, which validates the argument that scalable data pipes vastly improve model reliability (Rangu & Chadha, 2025). The organized dataset, as well as the uniform pre-processing and highly separable churn predictors, thus, had a direct effect on the high level of accuracy noted.

## 5.2 Practical Implications

Implementing these ML models is feasible in the pre-existing behavior-health systems in the form of real-time predictive layers embedded in the electronic health record (EHR) workflows, the care-management ports, or the patient-engagement depictions. Utilized through the continuous integration and continuous deployment (CI/CD) systems, the retraining and redistribution of models can occur with a significantly small amount of manual effort, keeping the model current with the constantly changing patient behavior. The fact that automated validation procedures, such as those of financial pipelines, can be applied to real-time model governance proves that it is both possible and trustworthy in production systems (Durgam, 2025). Predictions in real-time allow for proactive addressing of the disengagement. As an example, when the system identifies a high probability of churn, automated notifications can be dispatched to the care coordinators so that outreach and appointment rescheduling can happen promptly, or digital nudges can be executed. Dynamic adjustment of the personalized care plans is also possible, in accordance with predictive signals. Patient segmentation on the basis of ML will allow us to offer various treatment plans: high-risk patients can be offered more frequent contacts, changed communication conditions, or adaptive social content. In practice, health organizations might witness high levels of retention, because a retention decrease in the range of 10-20% will be possible in cases when predictor systems can help to address the prioritization of interventions.

## 5.3 Challenges and Limitations

The model has significant limitations, even though it has been performing well. Behavioral health dataset often has demographic imbalance, inequity of access to treatment, or overrepresentation of certain diagnostic groups. These prejudices decrease the generalization abilities of the model in a variety of people. Also, the predictive ceiling is capped by the complication of human mental conditions; the behavior of engagement is subject to external interventions, such as financial stability, family support, or a life event that cannot be captured in the clinical data streams (Sundaram, A. (2024).. Another

threat with models is that they can easily be overfit in the event that there is a change in the distribution of features with time, especially as trends in health-system utilization change. Available hardware and cloud infrastructure can also be another constraint to retraining rate or latency-aware inference in a resource-limited environment. The problems with verification involving software development and minimizing error analysis are akin to those encountered with semiconductor system development; to preserve the dynamics of high-performance, few-error systems with minimal drift errors, the software has to be sustained and systematically validated (Nagaraj, 2025).

## 5.4 Ethical and Legal Answers.

Implementation of churn prediction via ML is fraught with serious ethical issues. Consent of patients is necessary, especially when engagement measures employ sensitive behavioral or mental-health qualities. Articulating clear communication about the role of predictive models in clinical decision-making is one of the preconditions of ethical deployment (Eloranta, S., & Boman, M. (2022).. Privacy matters also need to be taken care of; companies have to make sure that the data protection systems are adhered to, that the minimum data usage is enforced, and that the encryption and access control systems are enforced. Equity issues need to be addressed proactively in order to avoid algorithmic discrimination. Audits should be carried out periodically to identify the differences in the prediction of churn among demographic groups. Moreover, the clinicians should be able to retain the authority in decision-making; the ML systems should be able to support, rather than make a decision. Making sure that there are ethical, equitable, and legally responsible deployments is thus a prime selling point of those interested in the responsible implementation of behavior-health churn predictive systems.

## Recommendations in Future Research.

### 6.1 Expanding Data Sources

Future studies should expand the evidence base of the churn prediction models in behavioral health, mainly due to the fact that the pipelines to date tend to heavily depend on the encounter logs, appointment history, and the organized clinical features. By including social determinants of health, such as the stability of income, housing, reliability in transportation, and education level, one can go a long way in enhancing explanatory potency, as it supports the inclusion of non-clinical disengaging drivers. Streams of wearable devices (e.g., number of steps, heart-rate variations, sleep-cycle abnormalities, etc.) can provide timely data on behavior change that often occurs before disengagement, and self-reported mood logs and digital check-ins can provide high-frequency data that is not already available in the

claims data. The previous research on cloud-based data frameworks has mentioned that secure and multi-tenant ingestion frameworks can process such heterogeneous inputs on a scale, given that zero-trust controls are adopted (Hariharan, 2025).

### 6.2 Increasing Generalizability of Models.

The other area of research need is the generalization of the outcomes within populations, organizations, and geographic sites. The performance of models that are trained on urban outpatient programs is worse when transferred to rural or community-based systems, because there is a shift in demographics and utilization patterns. Distributional drift can be mitigated using techniques like domain adaptation, federated learning, and transfer learning, whereas cross-site standardizing is also required to estimate the behavioral expectation. The methodologies of benchmarking in investment technology prove the usefulness of a peer-comparison system to ensure the reliability of the model when subjected to different limitations of operations (Durgam, 2025). The literature ought to analyze how similar benchmarking systems can be created on behavioral health data to minimize bias and enhance fairness among demographic subgroups.

### 6.3 Instantaneous Predictions Systems.

Real-time adaptive prediction engines represent another direction. It is common in current churn-shield models to be run in batch cycles, thus generating latency between early warning signals and actionable intervention. Integration on the basis of a streaming architecture constituted with message brokers and in-memory compute layers would allow the flow of constant monitoring of disengagement paths. Similar technologies can be implemented in high-frequency financial data pipelines, where milliseconds of processing time are the norm, to portray how scalable stream processing may be implemented in healthcare. (Vennamaneni, 2025). Models would enable parameter refresh using adaptive retraining mechanisms, activated when they detect a degradation in performance, and will report the levels of accuracy they achieve, and in most cases, this is above 90% in operational pilots.

### 6.4 Partnership with the Behavioral Health Professionals.

Further cooperation between data scientists and behavioral health professionals could be a key research trend (Timakum, T., Xie, Q., & Song, M. (2022)). Even though machine learning models have the capability of tracking statistically significant patterns of disengagement, clinicians possess an essential contextual knowledge of therapeutic engagement processes, psychosocial conditions, and risk dynamic variables of the involved patients. Research ought thus to seek clinical teams' involvement in the co-design processes whereby

teams are involved in the direct selection of features, tuning of thresholds, and in the choice of an intervention pathway. Recent research that involves quantitative model assessment coupled with qualitative feedback from clinicians may explain the perceived obstacles to the implementation as well as enhance the confidence of AI-assisted decision-making tools. The ethical oversight can also be supported by the collaborative frameworks, and all prediction outputs are directed by patient-centered care principles, helping to diminish disparities instead of exaggerating them. Future research should pay specific attention to longitudinal analyses in order to assess the sustainability of functioning across time models (Mund, M., Freuding,). They may also contribute to the assurance of sustained patient engagement changes, despite the duration and international conditions of behavioral health delivery environments.

### Conclusions

The results indicate that machine learning (ML) models can be used to predict behavioral health disengagement with a validated performance of 92%, and serve as important tools of high performance to detect at-risk patients in clinical settings. Such accuracy, with high levels of precision, recall, and AUC values throughout a variety of experiments, proves that ML can be depended upon to differentiate between engaged and disengaged patients even in highly complex, imbalanced, and multidimensional datasets of behavioral health. The outcome of the study also goes in line with the current literature of high-performance ML models attaining comparable predictive thresholds in associated healthcare and churn-prediction applications. The models achieved the ability to discover patterns that more traditional clinician-involved models or rule-based systems often fail to identify by using various longitudinal measures, including attendance variance, a history of previous drop-out, therapist switching frequency, and digital engagement behavior. The body of evidence presented on modeling, evaluation, and benchmarking justifies that ML is an effective and statistically sound way of enhancing disengagement prediction.

Behavioral health practice implications are significant. When the ML-based early-warning systems become part of the electronic health record workflow and care-coordination platform, then clinical teams are in control to intervene proactively, with their responses emerging in the form of reactions. The 92% predictive power, as was shown in the study, indicates that healthcare organizations can effectively decrease the number of missed appointments, inappropriate termination of treatment, and unnecessary clinical deterioration. Since the model was able to pinpoint high-risk

patients who had a 41% probability of missing their subsequent appointments, it can offer practical information that can be utilized to reach out to specific groups, to provide personal follow-up, and to divide the resources at the optimal level. This type of predictive segmentation can enable clinicians to focus on the interventions needed by the subgroup of patients who cause the most disengagement risk, thus increasing operational efficiency and continuity of care. Additionally, due to the common shortages in both staffing and incidence levels in behavioral health systems, decision tools that use ML provide a scalable method of enhancing patient retention without triggering an increase in workload. ML in the present case serves to realize an improved population-health outcome, lower hospitalization rates, and long-term cost-reductions in behavioral health networks when implemented with appropriate responsibility and ethics.

In the future, the revolutionary power of ML in the medical field will become even clearer. As behavioral health embraces the use of digital solutions, remote possible monitoring, and real-time data flow, ML models can develop into adaptive systems that engage in continuous learning and can identify changes in risks as they occur. They have been integrated with secure, federated, and privacy-preserving infrastructures similar to the current multi-tenancy data-processing and real-time architectures, making them capable of supporting the massive scale, federated behavioral-health environments. The future of ML in healthcare would rely on long-term user collaboration between data scientists and behavioral health professionals to make predictive insights clinically interpretable, ethically transparent, and patient-centered. Although the issues associated with bias, data quality, informed consent, and system transparency still exist, the facts used in this study prove that ML will become one of the main components in the modernization of behavioral-health engagement strategies. After all, the research results highlight the importance of the fact that, in the case of a responsible implementation, ML not only reinforces the accuracy of prediction but also improves patient outcomes and decreases systemic costs, and this breakthrough is bound to become the future of behavioral-health care.

Disclaimer: No company-specific, proprietary, or confidential data was used in this research. All data and examples presented are based on publicly available information or hypothetical scenarios.

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